

## Patent claims

1. Ceramic material composed of

- a first ceramic material with a perovskite structure as the host lattice, containing

5 lead, zirconium and titanium and

- a second ceramic material with a cryolite structure.

2. Ceramic material per claim 1,

in which the first and the second material form a mixed crystal phase.

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3. Ceramic material per one of claims 1 or 2,

in which the second ceramic material has the general formula

$[A_4(Br_{2-2x/3}Nb_{2+2x/3})O_{11+x}V_{1-x}]$ , where A stands for barium or strontium and B for

strontium or calcium and V for an oxygen vacancy and where we have for the parameter

15  $x: 0 \leq x \leq 1$ .

4. Ceramic material per one of claims 1 or 2,

in which the second ceramic material has the summary formula

$[Sr_4(Sr_{2-2x/3}Nb_{2+2x/3})O_{11+x}V_{1-x}]$ , where V stands for an oxygen vacancy and where we have

20 for the parameter  $x: 0 \leq x \leq 1$ .

5. Ceramic material per one of claims 1 or 2,

in which the second ceramic material has the summary formula

$\text{Sr}_4(\text{Ca}_{2-2x/3}\text{Nb}_{2+2x/3})\text{O}_{11+x}\text{V}_{1-x}$ , where V stands for an oxygen vacancy and where we have for the parameter x:  $0 \leq x \leq 1$ .

5                    6. Ceramic material per one of claims 1 or 2,

in which the second ceramic material has the summary formula

$\text{Sr}_4(\text{Mg}_{2-2x/3}\text{Nb}_{2+2x/3})\text{O}_{11+x}\text{V}_{1-x}$ , where V stands for an oxygen vacancy and where we have for the parameter x:  $0 \leq x \leq 1$ .

10                   7. Ceramic material per one of claims 1 or 2,

in which the second ceramic material has the summary formula

$\text{Ba}_4(\text{Sr}_{2-2x/3}\text{Nb}_{2+2x/3})\text{O}_{11+x}\text{V}_{1-x}$ , where V stands for an oxygen vacancy and where we have for the parameter x:  $0 \leq x \leq 1$ .

15                   8. Ceramic material per one of claims 1 or 2,

in which the second ceramic material has the summary formula

$\text{Ba}_4(\text{Ca}_{2-2x/3}\text{Nb}_{2+2x/3})\text{O}_{11+x}\text{V}_{1-x}$ , where V stands for an oxygen vacancy and where we have for the parameter x:  $0 \leq x \leq 1$ .

20                   9. Ceramic material per one of claims 1 or 2,

in which the second ceramic material has the summary formula

$\text{Ba}_4(\text{Mg}_{2-2x/3}\text{Nb}_{2+2x/3})\text{O}_{11+x}\text{V}_{1-x}$ , where V stands for an oxygen vacancy and where we have for the parameter x:  $0 \leq x \leq 1$ .

10. Ceramic material per one of claims 1 to 9,

5 in which the first ceramic material contains a composition of summary formula  $\text{Pb}(\text{Zr}_a\text{Ti}_{1-a})\text{O}_3$ , and where we have for a:  $0.5 \leq x \leq 0.6$ .

11. Ceramic material per one of claims 1 to 10,

10 in which the first ceramic material consists of a mixed crystal phase, which is composed from a PZT ceramic and an added component of the perovskite lattice type.

12. Ceramic material per claim 11,

in which the added component has the summary formula  $\text{KNbO}_3$ .

15 13. Ceramic material per claim 11,

in which the added component has the summary formula  $\text{Pb}(\text{M}^{\text{II}}_{1/3} \text{M}^{\text{V}}_{2/3})\text{O}_3$  and wherein  $\text{M}^{\text{II}}$  stands for Mg, Zn, Co, Ni, Mn, or Cu and  $\text{M}^{\text{V}}$  for Nb, Ta, or Sb.

14. Ceramic material per claim 11,

20 in which the added component has the summary formula  $\text{Pb}(\text{M}^{\text{II}}_{1/2} \text{M}^{\text{VI}}_{1/2})\text{O}_3$  and wherein  $\text{M}^{\text{II}}$  stands for Mg, Zn, Co, Ni, Mn, or Cu and  $\text{M}^{\text{VI}}$  for W.

15. Ceramic material per claim 11,

in which the added component has the summary formula  $\text{Pb}(\text{M}^{\text{III}}_{1/2} \text{M}^{\text{V}}_{1/2})\text{O}_3$  and  
wherein  $\text{M}^{\text{III}}$  stands for Fe, Mn, Cr, or Ga and  $\text{M}^{\text{V}}$  for Nb, Ta, or Sb.

5 16. Ceramic material per claim 11,

in which the added component has the summary formula  $\text{Pb}(\text{M}^{\text{III}}_{2/3} \text{M}^{\text{VI}}_{1/3})\text{O}_3$  and  
wherein  $\text{M}^{\text{III}}$  stands for Fe, Mn, Cr, or Ga and  $\text{M}^{\text{VI}}$  for W).

17. Ceramic material per claim 11,

10 in which the added component has the summary formula  $\text{Pb}(\text{Li}^{\text{I}}_{1/4} \text{M}^{\text{V}}_{3/4})\text{O}_3$  and  
wherein  $\text{M}^{\text{V}}$  stands for Nb, Ta, or Sb.

18. Ceramic material per claim 1 to 17,

in which the ceramic material has the summary formula  $\text{A}_{1-b-c}\text{B}_b\text{C}_c$ , where:  $0 \leq b \leq$   
15  $0.5$  and  $0 \leq c \leq 0.01$  and wherein

- A stands for the composition  $\text{Pb}(\text{Zr}_a\text{Ti}_{1-a})\text{O}_3$  and  $0.5 \leq a \leq 0.6$ ,
- B stands for an added component of the perovskite lattice type, and
- C stands for a ceramic material of cryolite lattice type.

20 19. Ceramic material per claim 18,

which additionally contains also a PbO excess of up to 3 mol. %.

20. Ceramic material per one of claims 1 to 19,  
which is free of  $\text{KNbO}_3$ .

5           21. Piezo-actuator

- having a monolithic stack of superimposed piezoelectrical ceramic layers (2) and  
electrode layers (3) lying in between, wherein at least one ceramic layer (2) contains a  
ceramic material according to one of claims 1 to 19.

10           22. Method for production of a ceramic material per one of claims 1 to 20,  
wherein precursor materials of a ceramic material with a cryolite structure are  
mixed with precursor materials of a PZT ceramic.

            23. Method for production of a ceramic material per one of claims 1 to 20,  
15           wherein a previously prepared cryolite phase is mixed with precursor materials of  
a PZT ceramic.